

PRODUCT CATALOGUE

Conveyor Belts & Parts

Broekema, a leader since its founding, is the specialist in high quality conveyor belts and related products. With our deep-rooted passion for technical innovation and quality, we are dedicated to delivering reliable and sustainable solutions.

www.broekema.nl

EN

In this catalogue you will find the delivery program of EA Broekema BV from Veendam (The Netherlands). More information about our products and our company can be found on our website.





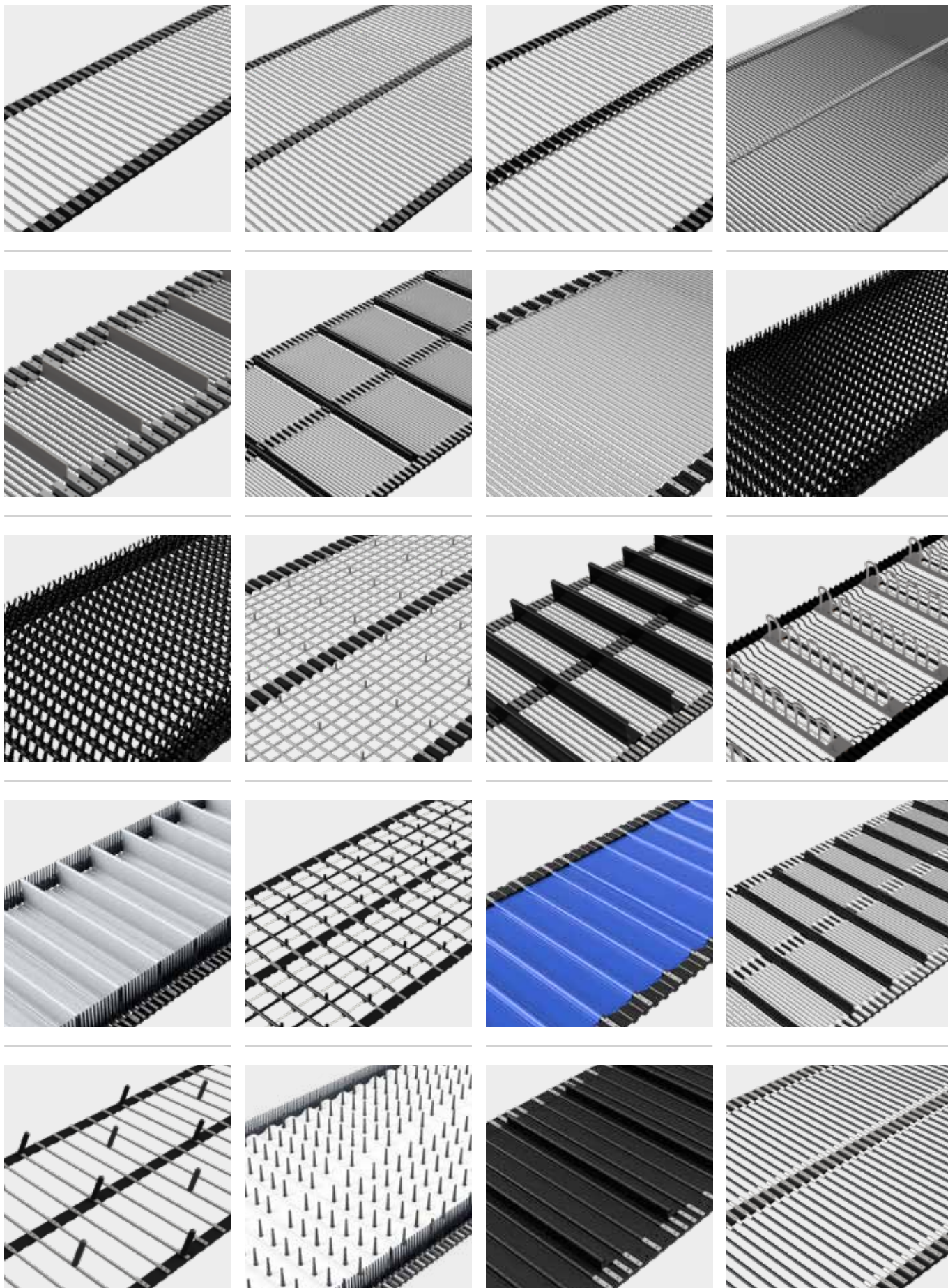
At Broekema, we are committed to be more than just a supplier of high-quality conveyor belts and related products. We are your partner, dedicated to your success. We bring years of experience, technical expertise and a passion for innovation to provide you with reliable and sustainable solutions.

We see every challenge you face as an opportunity to improve our products and refine our services. We listen to your needs, understand your problems and work relentlessly to develop solutions that help you achieve your goals. At Broekema, we are committed to your success.



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-  www.broekema.nl
-  www.youtube.com/@broekemaconveyorbelts
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Traction belting

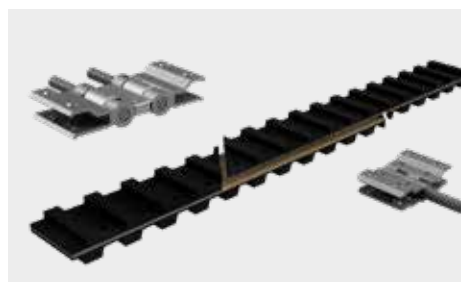
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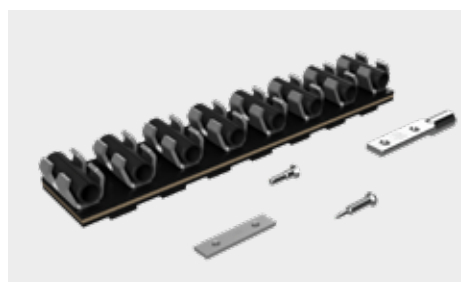
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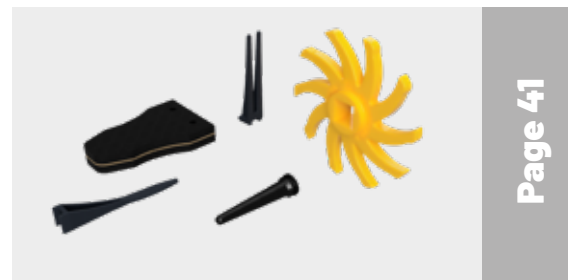
Support- and Heavy-duty rollers / Lightweight rollers / Waterproof rollers



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Moulded Parts, Special items

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About this catalogue

This catalogue is your complete guide to Broekema's extensive range of products. Our products are arranged in clear categories and supported by detailed descriptions and specifications to help you choose. From heavy duty conveyors to high-performance components, each product in our range is designed to meet your unique needs.

Our commitment to technical innovation and excellence ensures that we are constantly developing new solutions to meet your growing demands. If, despite the variety of options in this catalogue, you do not find exactly what you are looking for, please do not hesitate to contact our sales team at info@broekema.nl. Our knowledgeable staff is ready to assist you in finding the perfect solution specific to your requirements and applications.



EN0300



Strength (TN)	Width	Standard available pitches											
900/3	40			28									
900/3	45			28			36						
900/3	50		22	28	32	33	36		40	42			50
900/3	60	20	22	28	32	33	36	37	40	42	43	45	50
900/3	75			28	32		36	37	40	42	43	45	50
1000/2	60				32		36						
1200/3	60				32		36		40			45	50

EN0900



Strength (TN)	Width	Standard available pitches											
900/3	40	28											
900/3	50	28	30		35	40							50
900/3	60	28			35	40				44			50
900/3	75	28			35	40		43		44			50
900/3	120	28			35	40							
900/3	150					40							
1200/3	60				35	40							50

DN0309



Strength (TN)	Width	Standard available pitches											
900/3	60	28	32	36	40	42	44	45					
900/3	75	28						45					
1000/2	60										50		
1200/3	60										50		
1200/3	75										50	60	

DN0907 / DN0909



Strength (TN)	Width	Standard available pitches											
900/3	60	28	35	40								60	
1000/2	60		35	40				45				60	
1200/3	50		35										
1200/3	60		35	40	43						50		
1200/3	75		35	40	43	44					50		

Specifications not listed on request

TRACTION BELTING

G0505



Strength (TN)	Width	Standard available pitches				
900/3	50	35				50
900/3	60	35	40	44	45	50
900/3	120				45	50

EN1200P



Strength (TN)	Width	Standard available pitches
1200/3	60	50

DN1209P



Strength (TN)	Width	Standard available pitches	
1200/3	60	40	50
1200/3	75	50	60
1500/3	60	60	

EN0300 - Hydro FG



Strength (TN)	Width	Standard available pitches
800/2	60	28
1000/2	60	28

EN0900 - Hydro FG



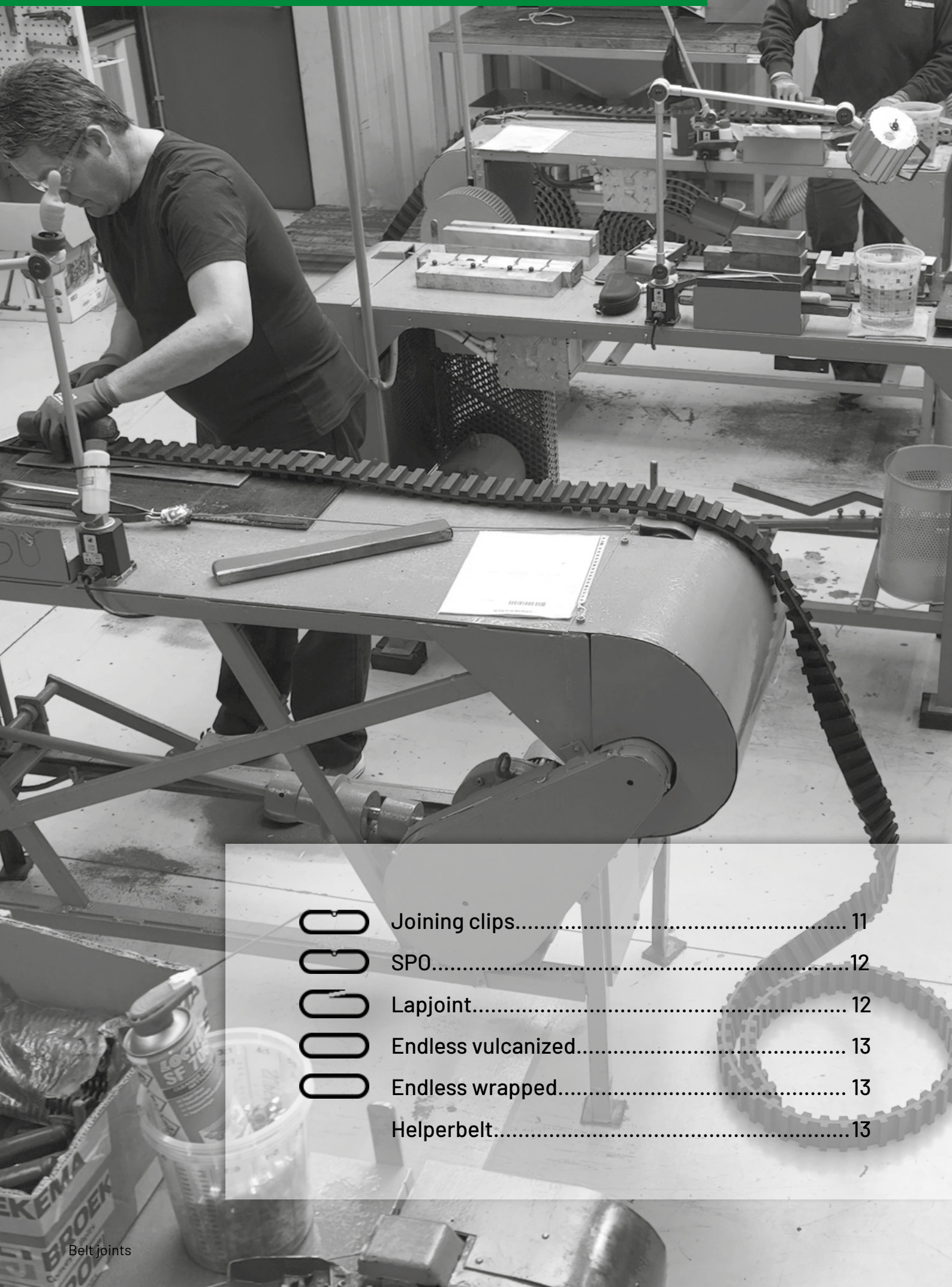
Strength (TN)	Width	Standard available pitches		
800/2	60	28	35	40
1000/2	60		35	40

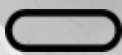
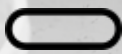
Specifications not listed on request

Overview standard traction belts

Type	Fabric	Pitch																
		20	22,5	28	30	32	33	35	36	37	40	42	43	44	45	50	56	60
EN0300	TN900																	
EN0300	TN1000																	
EN0300	TN1200																	
EN0900	TN900																	
EN0900	TN1200																	
DN0309	TN900																	
DN0309	TN1000																	
DN0309	TN1200																	
DN0909 / 0907	TN900																	
DN0909 / 0907	TN1000																	
DN0909 / 0907	TN1200																	
G0505	TN900																	
EN1200P (75mm)	TN1000																	
EN1200P	TN1200																	
DN1209P	TN1200																	
DN1209P	TN1500																	
EN0300 Hydro FG	TN800																	
EN0300 Hydro FG	TN1000																	
EN0900 Hydro FG	TN800																	
EN0900 Hydro FG	TN1000																	

Specifications not listed on request



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AF - joining clips

Width (mm)	Available pitches								Joining rod	Clip rod
50	28	32	36	40	42	45	50	56	Ø10	Ø11
60	28	32	36	40	42	45	50	56	Ø11	Ø11



BC - joining clips

Width (mm)	Available pitches				Joining rod	Clip rod
60	35	40	44	50	Ø11	Ø11



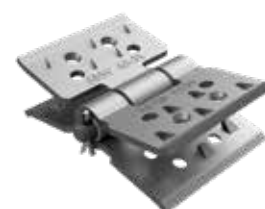
BS - joining clips

Width (mm)	Available pitches						Joining rod	Clip rod
50	32						Ø10	Ø11
60	28	32	35	40	45	50	Ø10	Ø11



BSV - joining clips

Width (mm)	Available pitches	
60	35	40



GBS - joining clips

Width (mm)	Available pitches									Joining rod	Clip rod
60	32	36	40	42	43	44	45	50	56	Ø11	Ø11
75	35		40		43		50			Ø11	Ø11



CC - joining clips

Width (mm)	Available pitches								Joining rod	Clip rod
60	28	32	36	37	40	42	45	50	Ø11	Ø11



Double Pivot (DP)

Width (mm)	Available pitches								Joining rod	Clip rod
60	32	36	40	43	45	50	56		Ø11	GBS
75	35		40		43	50			Ø11	GBS



SPO



The SPO is a joint for applications where very high demands are placed on the joint in terms of tensile strength and flexibility.

Custom made > ask about the possibilities

Lapjoint



In a lapjoint, both belt ends are stepped straight so that both belt halves fit together perfectly when mounting the belt. When mounting the web, the user screws the lapjoint bars into place at the joint itself. This joint is stronger than a mechanical joint, but takes more time to install/replace. Webs with a lapjoint can be opened by unscrewing the lapjoint bars.

Endless vulcanized

This joint is the result of diagonal stepped belt ends, applying unvulcanized rubber and then endlessly vulcanizing. This seamless and strong joint is ideal for heavy-duty applications, resistant to tearing and abrasion. Although it has limited installation capabilities in machines due to its endless nature, this joining option is more durable than most other options.



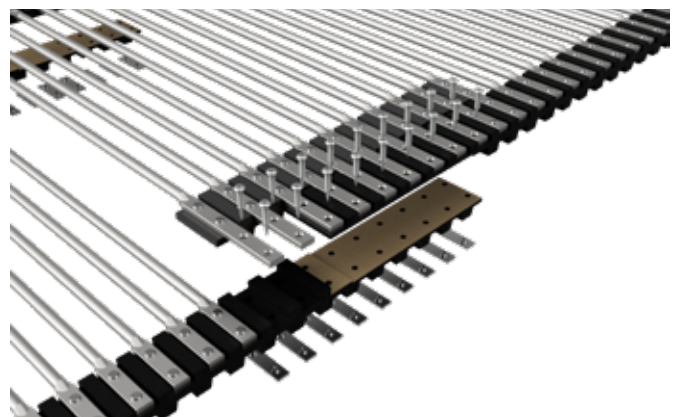
Endless wrapped

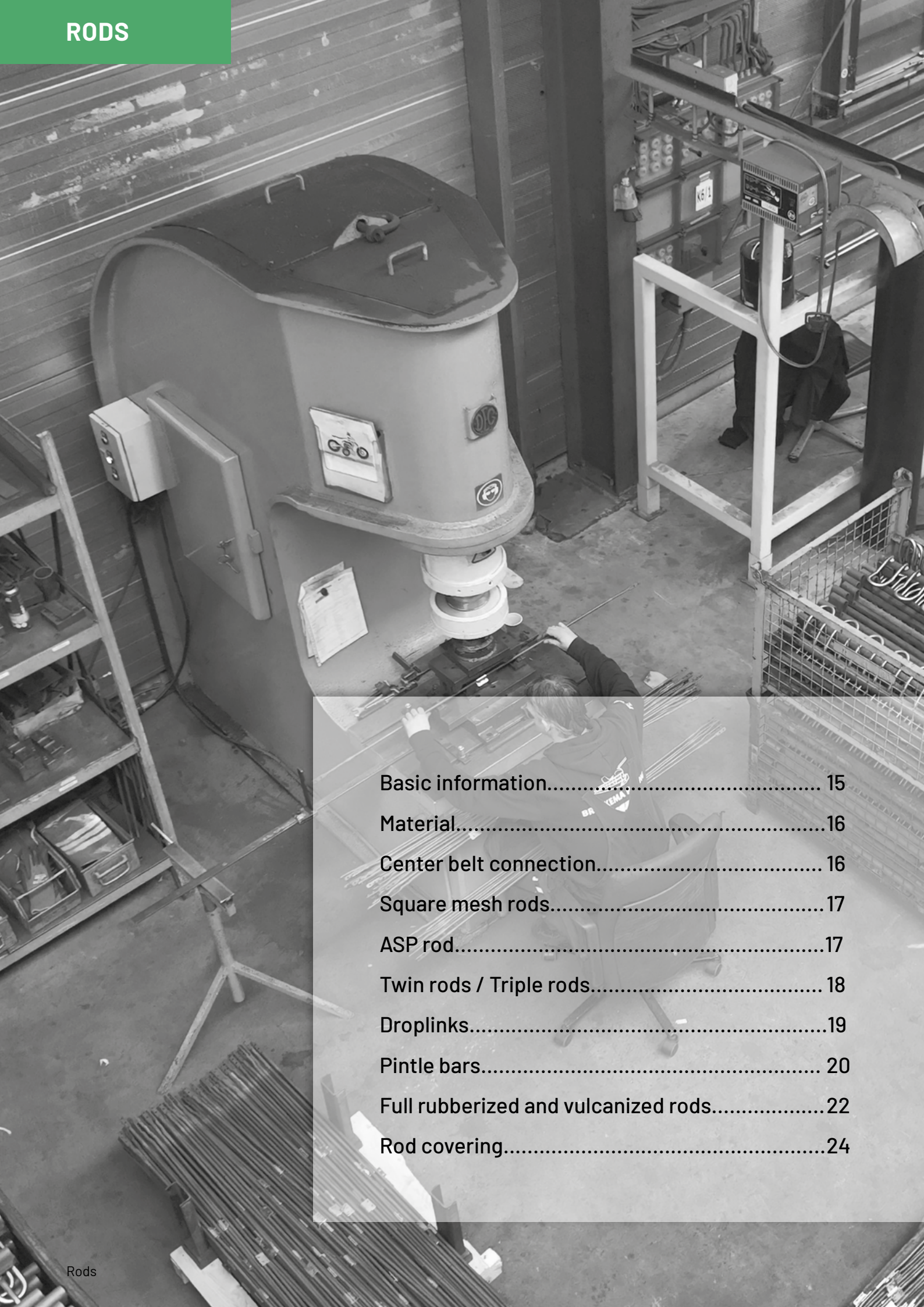
These belts are superior in terms of tensile strength and flexibility because the fabric is not cut anywhere. In terms of tensile strength, this is an unsurpassed joint, but the suppleness at the joint also differs little from the rest of the belt. Due to the specific production method, however, these belts are only available in larger quantities; single-piece delivery is not possible. Please also note that your machine must be suitable for installing endless belts.



Helperbelt

This patented solution from Broekema strengthens the joint in conveyor belts, traditionally the weakest point. With an additional set of through belts at the joint, whether it is a lock or overlap design, the Helperbelt distributes load more evenly, extends life and improves durability. This innovation provides a reliable solution where the connection is critical or frequently fails, without reducing the breaking strength of the belts. At the same time, the Helperbelt maintains belt flexibility, contributing to the overall performance of the belt.

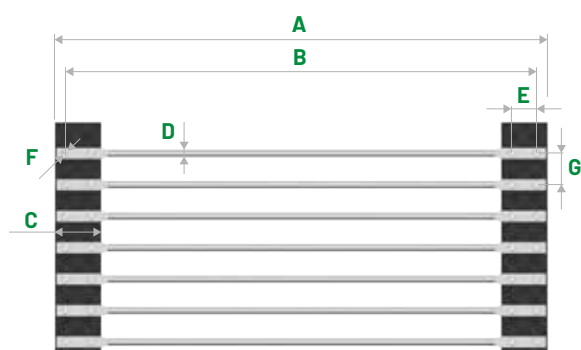




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BASIC INFORMATION

A = Webwidth
 B = Stickmark
 C = Belt width
 D = Rod diameter
 E = CTC distance
 F = Rivet diameter
 G = Pitch

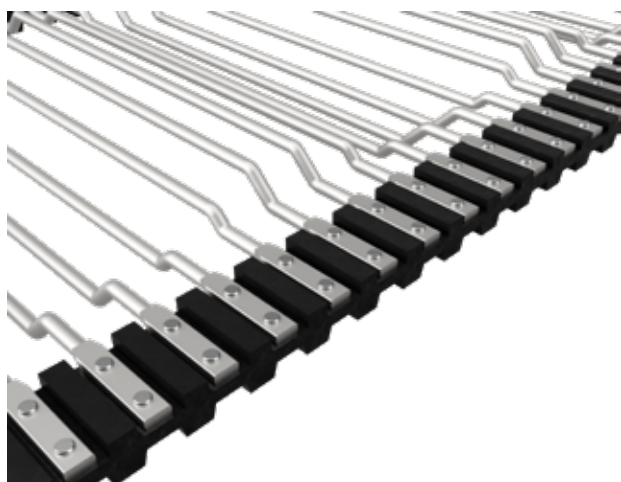


Convexity up & down

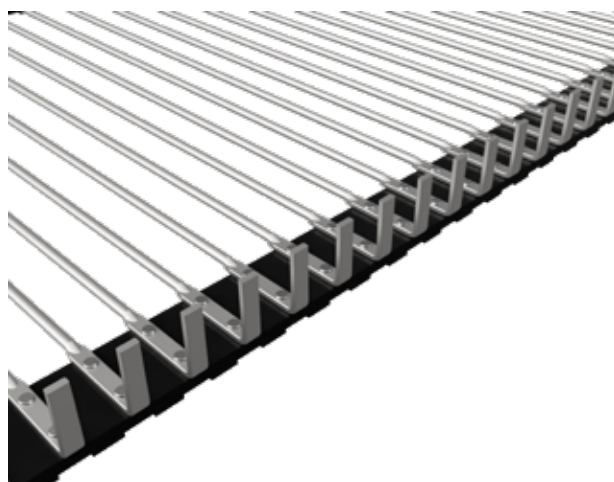
(For 2-by the standard is convexity down / for 3-by the standard is convexity up)



Cranked rods up and down



Rod-end bend up



MATERIAL

Spring steel **Class C** (DIN 17228) : Our standard material, suitable for most applications. This steel grade is available in the following diameters; 5 / 6 / 7 / 8 / 9 / 10 / 11 / 12 & 15.

54SiCr6 is a pre-hardened steel grade. At the places where the steel is processed (forging, punching, welding) this steel grade loses its original hardness. Available in diameters 10 / 11 & 12.

55Si7 is a type of steel that is hardened afterwards; thus, the bars are first fully produced. The bar will therefore have the same hardness over its entire length. Available in diameters 10 / 11 / 12 / 13 & 15.

BORIUM / BORON: Bars that are welded are preferably made of Boron. This type of steel, like 55Si7, is fully hardened afterwards to prevent weak spots (during welding, heat is introduced which reduces hardness).

In addition to the above types of steel, we can also make webs in various types of **stainless steel or P90-10** (light-weight material).

To arrive at the right choice, it is important to know the working conditions of the web / machine well. Things such as web drive, the load/weight on the web the type of soil and tire running can influence the choice of steel grade. In case of doubt or advice, we recommend contacting the Broekema Sales Team: sales@broekema.nl / +31 598 696464

CENTER BELT CONNECTION

Superflex

The rod is heated for an upset in the middle, thus creating more material where the holes will eventually be punched. With a Superflex, the **extra** material goes into the width. So the center forge does not get higher but wider.



Highflex

Like the Superflex bar, the material is heated for an upset in the middle, only with a Highflex the extra material goes into the height. So the center forge does not get wider but higher.



NOS

No Upset. It is not always necessary on bars to provide additional material (upset). For very quiet/slow web running (little flex), for minimal load or for narrow webs with a center belt.

In addition, NOS bars are also used under clips.



KS

Diameters 9 / 10 / 11 / 12



WB

Diameters 8 / 10 / 11 / 12



Clip P

Diameters 8 / 10 / 11 / 12



5-lip clamp

H-pintle + V-pintle



4-lip clamp

12x6 strip



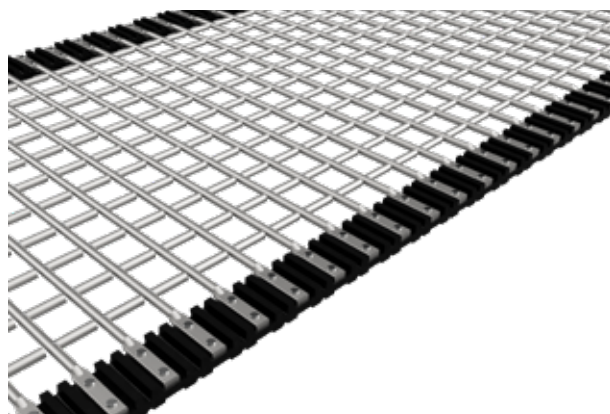
3-lip clamp

Special pintle bar



SQUARE MESH RODS

These rods are made of Borium, 54CrSi6 or Stainless Steel material. Welding on pins creates "square" meshes. Due to the open structure of these belts, the sieving capacity is high, but little product will be lost. Square mesh webs are made after approval of a drawing.



ASP ROD

The ASP-rod has an extra third hole for the ASP-finger. (see page 43).

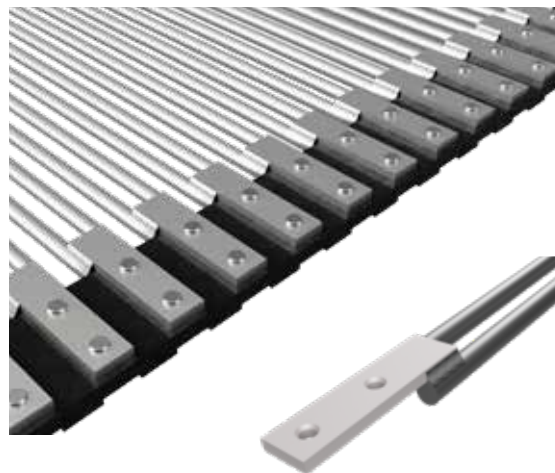


TWIN RODS

Twin rods in bushings



Welded twin rods



The welded twin rod is being replaced in stages by the dual rod. See next page.

		Available pitch (+ gap)									
Rod diameter + Material		28/14	32/16	35/17	36/18	40/20	42/21	44/22	45/22	50/25	56/28
Ø 5	Stainless steel		(11)		(15)	(16)		(20)	(23)		
	Class C / B	(9)	(11)	(12)	(13)	(15)	(16)		(20)		
Ø 6	Stainless steel	(8)	(10)	(11)	(12)	(14)		(16)	(16)		
	Class C / B	(8)	(10)	(11)	(12)	(14)	(15)	(16)	(16)	(19)	
Ø 7	Stainless steel	(7)	(9)	(11)	(13)	(14)		(18)			
	Class C	(7)	(9)	(10)	(11)	(13)	(14)	(15)	(15)	(18)	(21)
Ø 8	Stainless steel	(6)		(9)	(10)	(12)	(13)	(14)		(17)	(20)
	Class C	(6)	(8)	(9)	(10)	(12)	(13)	(14)	(14)	(17)	(20)
Ø 9	Stainless steel		(7)		(11)			(16)	(19)		
	Class C			(8)	(9)	(11)			(16)	(19)	
Ø 10	Stainless steel		(6)	(7)	(8)	(10)		(12)	(12)	(15)	(18)
	Lightweight rod (P90-10)		(6)	(7)	(8)	(10)		(12)	(12)	(15)	(18)
	Class C		(6)	(7)	(8)	(10)		(12)	(12)	(15)	(18)
	Welded twin rod Boron		(6)	(7)	(8)	(9)	(10)	(12)	(12)	(15)	

Dual rod



Triple rod



DROPLINK - options

Droplink over 1 pitch, on the rod



Droplink over 1 pitch, on the belting



Polyamide Droplink / Segment (Pitch 40 / Pitch 50)



Cast steel / Multi pitch / Product friendly



PINTLE BARS

H-pintle on 8mm rods



Name	Web width	Belt width	CTC	No. of belts
H-Pintle - 650 - Ø8	650	60	32	2 or more
H-Pintle - 700 - Ø8	700	60	32	2 or more
H-Pintle - 730 - Ø8	730	60	32	2 or more
H-Pintle - 890 - Ø8	890	60	32	2 or more
H-Pintle - 900 - Ø8	900	60	32	2 or more
H-Pintle - 990 - Ø8	990	60	32	2 or more
H-Pintle - 1160 - Ø8	1160	60	32	2 or more
H-Pintle - 1300 - Ø8	1300	60	32	2 or more
H-Pintle - 1350 - Ø8	1350	60	32	2 or more
H-Pintle - 1450 - Ø8	1450	60	32	2 or more
H-Pintle - 1650 - Ø8	1650	60	32	2 or more

H-pintle on 10mm rods



Name	Web width	Belt width	CTC	No. of belts
H-Pintle - 616 - Ø10	616	60	32	2
H-Pintle - 636 - Ø10	636	60	32	2
H-Pintle - 656 - Ø10	656	60	32	2
H-Pintle - 696 - Ø10	696	60	32	2
H-Pintle - 776 - Ø10	776	60	32	2
H-Pintle - 796 - Ø10	796	60	32	2
H-Pintle - 896 - Ø10	896	60	32	2
H-Pintle - 996 - Ø10	996	60	32	2
H-Pintle - 1096 - Ø10	1096	60	32	2

1-row pintle



Name	Web width	Belt width	CTC	No. of belts
1-row pintle- 300 - Ø10	300	50	20	2
1-row pintle - 350 - Ø10	350	50	24	2
1-row pintle - 750 - Ø10	750	50	24	2
1-row pintle - 900 - Ø10	900	50	20	2
1-row pintle - 1000 - Ø10	1000	50	20	2
1-row pintle - 1103 - Ø8	1103	50	24	2

V-pintle on 9mm rods (CTC30)



Name	Web width	Belt width	CTC	No. of belts
V-Pintle - 725 - Ø9	725	60	30	2 or more
V-Pintle - 800 - Ø9	800	60	30	2 or more
V-Pintle - 900 - Ø9	900	60	30	2 or more
V-Pintle - 1160 - Ø9	1160	60	30	2 or more
V-Pintle - 1400 - Ø9	1400	60	2x30 / 1x20	3
V-Pintle - 1450 - Ø9	1450	60	30	2 or more
V-Pintle - 1700 - Ø9	1700	60	2x30 / 1x20	3

V-pintle on 9mm rods (CTC32)



Name	Web width	Belt width	Extra finger	CTC	No. of belts
V-Pintle - 250 - Ø9	250	60	No	32	2
V-Pintle - 605 - Ø9	605	60	No	32	2 or more
V-Pintle - 619 - Ø9	619	60	No	32	2 or more
V-Pintle - 630 - Ø9	630	60	No	32	2 or more
V-Pintle - 655 - Ø9	655	60	No	32	2 or more
V-Pintle - 705 - Ø9	705	60	No	32	2 or more
V-Pintle - 725 - Ø9	725	60	No	32	2 or more
V-Pintle - 755 - Ø9	755	60	No	32	2 or more
V-Pintle - 780 - Ø9	780	60	No	32	2 or more
V-Pintle - 805 - Ø9	805	60	No	32	2 or more
V-Pintle - 855 - Ø9	855	60	No	32	2 or more
V-Pintle - 889 - Ø9	889	60	No	32	2 or more
V-Pintle - 905 - Ø9	905	60	No	32	2 or more
V-Pintle - 1005 - Ø9	1005	60	No	32	2 or more
V-Pintle - 1105 - Ø9	1105	60	No	32	2 or more
V-Pintle - 1105 - Ø9 MV	1105	60	Yes	32	2 or more
V-Pintle - 1205 - Ø9	1205	60	No	32	3
V-Pintle - 1305 - Ø9	1305	60	No	32	2 or more
V-Pintle - 1450 - Ø9	1450	60	No	32	2 or more
V-Pintle - 1450 - Ø9 MV	1450	60	Yes	32	2 or more
V-Pintle - 1505 - Ø9	1505	60	No	32	2 or more
V-Pintle - 1625 - Ø9	1625	60	No	32	2 or more
V-Pintle - 1625 - Ø9 MV	1625	60	Yes	32	2 or more
V-Pintle - 1655 - Ø9	1655	60	No	32	2 or more

30x4 Pintle

2000mm - can be shortened to any length



FULL RUBBERIZED AND VULCANIZED RODS

Fully rubberized rods



Name	Web width	Belt width	CTC	No. of belts
Fully rubberized rods – 1200 – 50 – Ø11	1205	50	24	2 of meer
Fully rubberized rods – 1250 – 60 – Ø11	1255	60	30	3
Fully rubberized rods – 1400 – 60 – Ø11	1405	60	30	3
Fully rubberized rods – 1460 – 60 – Ø11 / 40S	1460	60	32	3
Fully rubberized rods – 1460 – 60 – Ø11 / 60S	1460	60	32	3
Fully rubberized rods – 1500 – 60 – Ø11	1507	60	30 / 20 (middle)	3
Fully rubberized rods – 1650 – 60 – Ø11	1652	60	32	3
Fully rubberized rods – 1650 – 60 – Ø10	1650	60	32 / 20 (middle)	3

Support rods



Name	Web width	Belt width	CTC	Rubber length	Ø
Support rods – 800 – 75 – 30	800	75	30	610 mm	19
Support rods – 800 – 75 – 32	800	75	32	610 mm	19
Support rods – 800 – 60 – 30	800	60	30	635 mm	19
Support rods – 800 – 60 – 32	800	60	32	635 mm	19
Support rods – 820 – 60 – 30	820	60	30	660 mm	19
Support rods – 850 – 75 – 32	850	75	32	660 mm	19
Support rods – 900 – 75 – 30	900	75	30	710 mm	19
Support rods – 900 – 75 – 32	900	75	32	710 mm	19
Support rods – 900 – 60 – 30	900	60	30	735 mm	19
Support rods – 900 – 60 – 32	900	60	32	735 mm	19
Support rods – 1000 – 75 – 30	1000	75	30	810 mm	19
Support rods – 1000 – 75 – 32	1000	75	32	810 mm	19
Support rods – 1000 – 60 – 30	1000	60	30	835 mm	19
Support rods – 1000 – 60 – 32	1000	60	32	835 mm	19
Support rods – 1200 – 60 – 32	1200	60	32	1035 mm	19

PES-rods



Name	Web width	Belt width	CTC Fingers	No. of fingers	Finger height	Available	3rd hole for ASP?
PES 625-50	630	60	50mm		128	Ask Sales	No
PES 630-50 HD	630	60	50mm		128 (Steel center)	Ask Sales	No
PES 900-100-8P	900	60	100mm (8x)		128	Ask Sales	No
PES 900-100-7P	900	60	100mm (7x)		128	Ask Sales	No
PES 1000-50	1000	60	50mm		128	Ask Sales	No
PES 1000-100	1000	60	100mm		128	Ask Sales	No
PES 1000-100	1000*	60	100mm		128	Ask Sales	No
PES 1000-100 ASP	1000*	60	100mm		128	Ask Sales	Yes
PES 1100-100	1100	60	100mm		128	Ask Sales	No
PES 1100-100 ASP	1100*	60	100mm		128	Ask Sales	Yes
PES 1200-100 ASP	1200*	60	100mm		128	Ask Sales	Yes
PES 1200-50 ASP	1200*	60	50mm		128	Ask Sales	Yes

* equipped with a hardened rod

** ASP = Active Side Protection, see page 17 & 43

CPP-rods



Name	Web width	Belt width	Rubber length	Rubber width	No. of belts
CPP36 - 443 - Ø10	443	60	314	36	2
CPP36 - 593 - Ø10	593	60	464	36	2
CPP36 - 608 - Ø10	608	60	479	36	2
CPP36 - 783 - Ø10	783	60	654	36	2
CPP36 - 793 - Ø10	793	60	664	36	2
CPP36 - 843 - Ø10	843	60	714	36	2
CPP36 - 893 - Ø10	893	60	764	36	2
CPP36 - 983 - Ø10	983	60	854	36	2
CPP36 - 993 - Ø10	993	60	864	36	2

* non-standard sizes on customer request

MRF (Moulded Rubber Flights)

For detailed info, available sizes and stock;
contact sales@broekema.nl



ROD COVERING

STAR PVC



Type	Inside	Outside
STAR PVC	7,7	14
STAR PVC	8,5	14
STAR PVC	9,5	16
STAR PVC	9,5	19
STAR PVC	10,5	16
STAR PVC	10,5	18
STAR PVC	10,5	20
STAR PVC	11,5	16
STAR PVC	11,5	19
STAR PVC	11,5	25
STAR PVC	13	20

SPLIT PVC



Type	Inside	Outside
SPLIT PVC	6	9
SPLIT PVC	8	11
SPLIT PVC	9	12
SPLIT PVC	10	14
SPLIT PVC	10	16
SPLIT PVC	10	20
SPLIT PVC	11	16
SPLIT PVC	12	16
SPLIT PVC	13	17
SPLIT PVC	20	25
SPLIT PVC	10 FDA	16 FDA

RUBBER



Type	Inside	Outside
RUBBER	6	9
RUBBER	9	13
RUBBER	10	16
RUBBER	10,5	14,5
RUBBER	10,5	16
RUBBER	11,5	15,5
RUBBER	12	16
RUBBER	13	23
RUBBER	15	30
RUBBER	19	19

PILLOW CUSHION



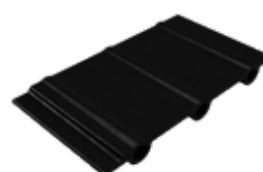
Type	Inside	Outside
PILLOW CUSHION	15	27
PILLOW CUSHION	11,5	24

SOFT PVC



Type	Inside	Outside
SOFT PCV	6,5	9

RUBBER COVER PROFILE



Rubber profile	Pitch	Rod Ø	Thick-ness
T30/60	60	8/9/10	3,8 mm
T40/80	80	8/9/10	3,8 mm
T50/100	100	8/9/10	3,8 mm

Rubber.....	26
Steel.....	28
Synthetic.....	28

RUBBER

E-Profile / RFL 20

Height: 26,5mm
 Width: 25mm
 Rod: 12x6mm
 Pitch: All



RFL 30

Height: 38mm
 Width: 63mm
 Rod: max. 12mm
 Pitch: 28-45



RFL 45

Height: 45mm
 Width: 84mm
 Rod: max. 11mm
 Pitch: 28-50



RFL 50

Height: 59mm
 Width: 72mm
 Rod: max. 12mm
 Pitch: 28-50



RFL 50 LF

Height: 56mm
 Width: 65mm
 Rod: max. 11mm
 Pitch: 28-45



RFL 60

Height: 66mm
 Width: 80mm
 Rod: max. 12mm
 Pitch: 40-50



RFL 75

Height: 80mm
 Width: 83mm
 Rod: max. 12mm
 Pitch: 28-50



RFL 75 LF

Height: 81mm
Width: 78mm
Rod: max. 12mm
Pitch: 28-50



RFL 100 LF

Height: 101mm
Width: 78mm
Rod: max. 11mm
Pitch: 28-50



RFL 125 LF

Height: 137mm
Width: 76mm
Rod: max. 12mm
Pitch: 28-50



RFL 140 LF

Height: 146mm
Width: 68mm
Rod: 30x4mm
Pitch: 28-50



RFL 150 LF

Height: 158mm
Width: 78mm
Rod: max. 12mm
Pitch: 28-50



RFL 160 LF

Height: 166mm
Width: 76mm
Rod: max. 12mm
Pitch: 28-50



CPP 36

Height: 47mm
Width: 36mm
Rod: 20x6mm
Pitch: 40-50



STEEL

A steel flight is always made to customer specifications. Production begins after customer approval on the drawing provided by Broekema.

Steel flight with loops



Steel flight with pins



Steel flight (special)



SYNTHETIC

K-EL flight

Polyamide segment flight

Width of 1 segment: 155 mm
Height: 175 mm
Finger distance: 85 mm
Max. rod diameter: 19 mm



PA 460 flight

Polyamide flight

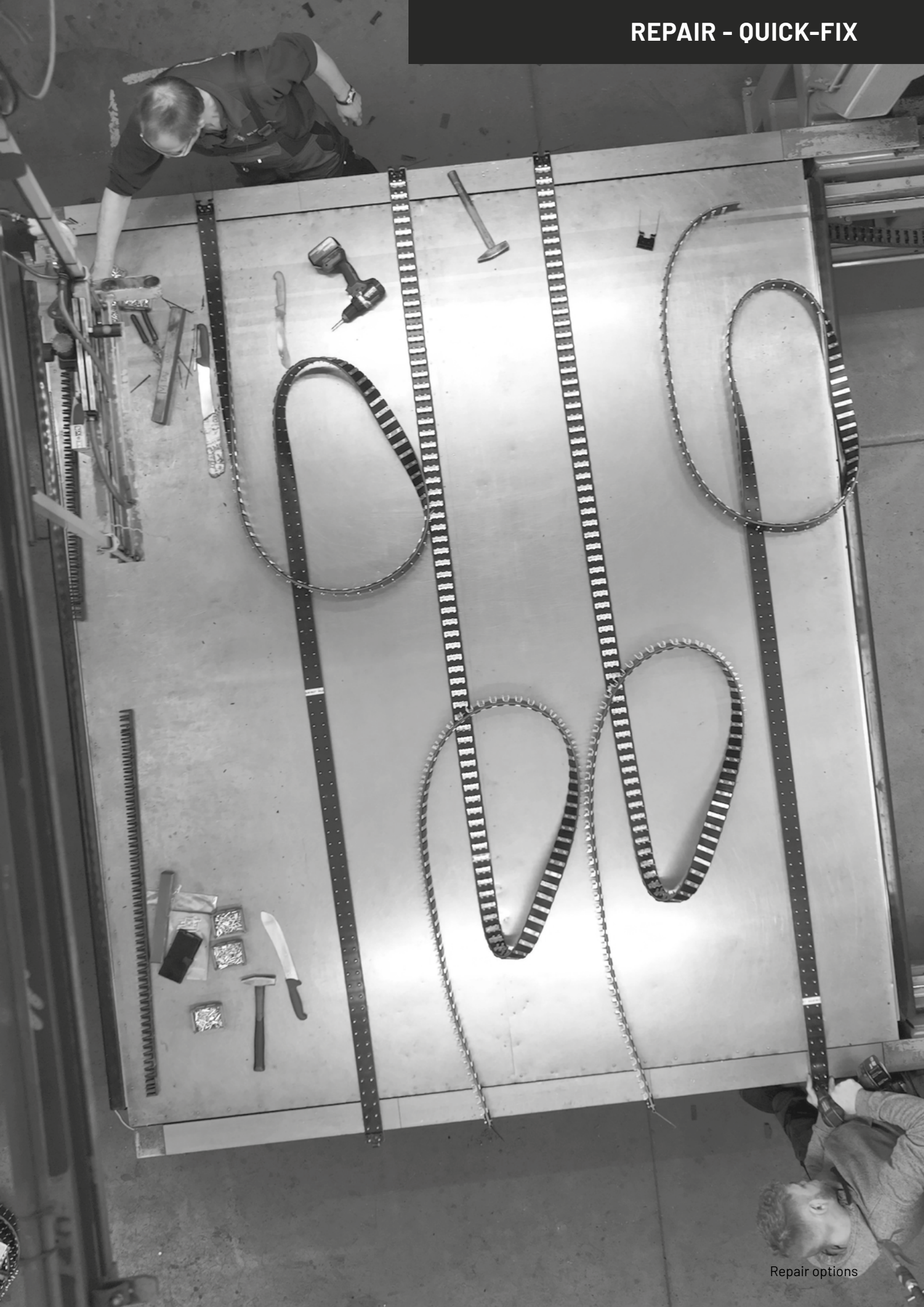
Width of 1 segment: 460 mm
Height: 110 mm
Finger distance: 70 mm
Max. rod diameter: 13 mm



PU flight



Name	Length	Max. rod Ø	Height	Finger distance	Ø Finger
PU 325 – 66	325	13	97	66	6
PU 366 – 74	366	13	97	74	6
PU 550 – 75	550	13	84	75	8
PU 640 – 70	640	13	80	70	9
PU 645 – 77,5	645	13	100	77,5	9
PU 645 – 75	645	13	103	75	9
PU 645 – 70	645	13	110	70	9
PU 770 – 70	770	13	110	70	12



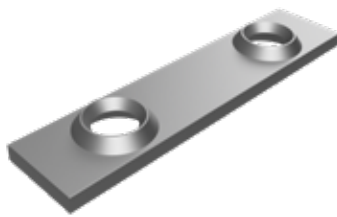
At Broekema, we know that there is no one-size-fits-all solution when it comes to repairs. Your conveyor belt is a vital part of your production process, and the need for repair can arise suddenly and unexpectedly. Depending on the specific problem you are experiencing, solutions vary. That's why we have a range of repair options to ensure you always have the right tools and solutions on hand to get your belt back up and running as quickly as possible.

Choosing the right repair option depends on your specific situation. We therefore recommend that you always contact our sales department for personal advice.

Rivets



Rivet plates



Pilot Bolts



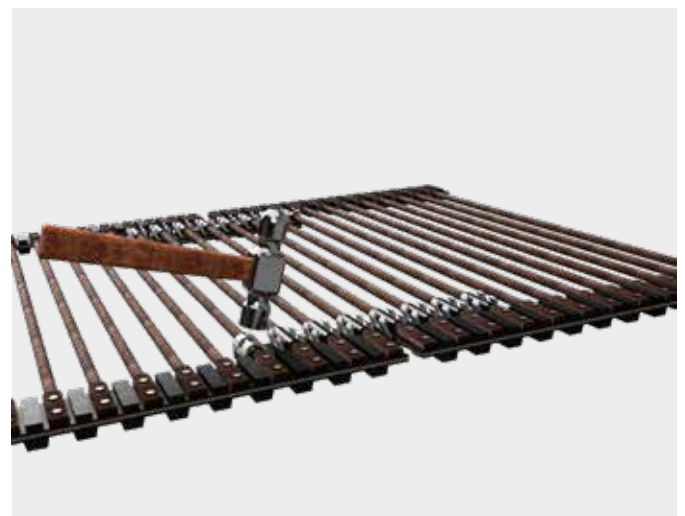
Threaded plates

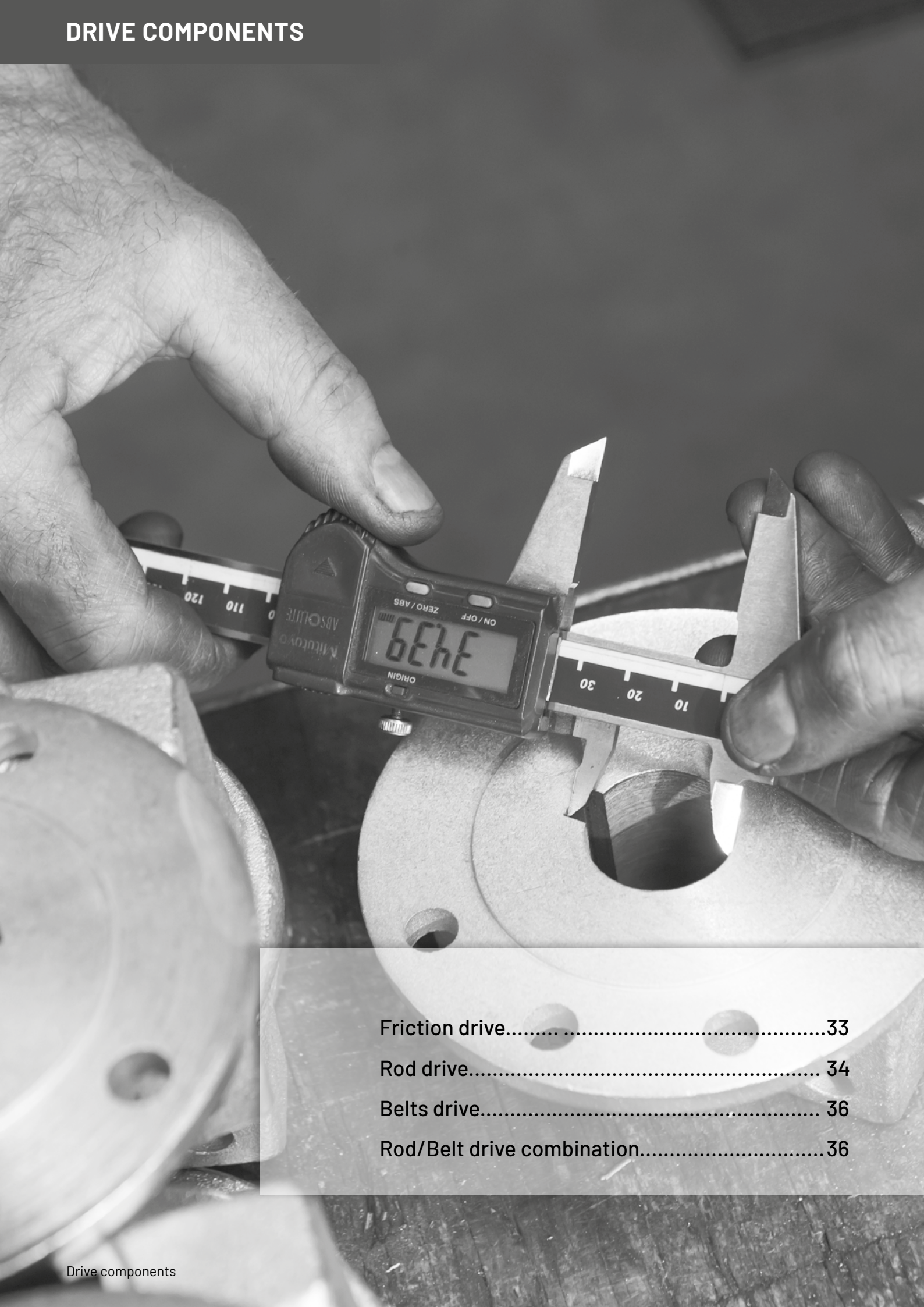


Cast Rod-ends



Repair Kits





Friction drive.....	33
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Rod/Belt drive combination.....	36

FRICTION DRIVE

HS series*

Cast iron body with a rubber surface



Name	Ø	Flange Ø	Support width	Weight (kg)	Bore Ø
HS 11 R	110	148	53	2.9	25-50
HS 11 RZ	110	-	62	2.4	25-50
HS 14 R	140	180	56	5.8	25-50
HS 14 RZ	140	-	67	3.8	25-50
HS 18 R	180	248	57	6.1	30-50
HS 18 RZ	180	-	67	6.7	30-50
HS 21 R	210	240	65	10.4	30-50
HS 21 RZ	210	-	65	7.8	30-50
HS 24 R	240	300	58	11.8	30-50
HS 24 RZ	240	-	65	10.0	30-50
HS 41 R	410	448	65	17.5	30-50

FRD series

Cast iron body with a rubber surface



Name	Ø	Flange Ø	Support width	Weight (kg)	Bore Ø
FRD 14 R*	140	180	56	6.2	30-50
FRD 14 RZ*	140	-	64	5.8	30-50
FRD 18 R*	180	220	60	7.6	30-50
FRD 18 RZ*	180	-	68	6.3	30-50
FRD 20 R*	200	260	80	12.2	30-50
FRD 20 RZ*	200	-	90	11.5	30-50

* splittable

KW series

Cast iron



Name	Ø	Flange Ø	Support width	Weight (kg)	Bore Ø
KW 80	80	125	60	1,3	25-30
KW 100	100	150	60	2,6	25-40
KW 115	115	165	60	3,5	25-40
KW 160*	160	215	60	5,2	25-45

* splittable

* Mr. Hamminga is the founder of our company in the early 1950s. The naming of some products still refers to Mr. Hamminga; HS (Hamminga System)

ROD DRIVE

HS series*

Cast iron



Name	Pitch	Teeth	Cage Ø	Outside Ø	Weight (kg)	Bore Ø
HS 28-14	28	14	108	146	2.7	25-40
HS 28-16	28	16	124	165	3.0	25-40
HS 28-22	28	22	180	220	5.2	25-40
HS 28-22 3TB	28	22	180	220	5.2	25-40
HS 32-12	32	12	105	145	3.9	25-40
HS 32-18	32	18	162	202	3.9	25-60
HS 36-10	36	10	100	135	3.2	25-40
HS 36-12	36	12	118	168	3.3	25-40
HS 36-14	36	14	140	190	4.0	25-60
HS 36-16	36	16	166	210	6.8	25-40
HS 36-16 3TB	36	16	162	213	7.5	35-60
HS 36-18	36	18	187	235	6.0	25-60
HS 36-18 3TB	36	18	189	246	8.4	35-60
HS 40-10	40	10	110	160	3.7	25-40
HS 40-14	40	14	167	220	7.6	35-60
HS 42-12	42	12	113	163	3.0	25-40
HS 42-12	42	12	140	190	4.6	25-60
HS 42-14	42	14	173	218	5.0	25-60
HS 42-14 3TB	42	14	169	226	7.4	25-60
HS 42-16 3TB	42	16	194	252	8.5	25-60
HS 45-9	45	9	110	160	3.6	25-40
HS 45-21	45	12	153	200	4.8	25-60
HS 45-14	45	14	180	230	7.8	25-60
HS 45-14 3TB	45	14	182	237	8.0	35-60
HS 50-8	50	80	109	150	4.2	25-40
HS 50-10	50	10	142	195	5.4	25-40
HS 50-12	50	12	173	220	7.0	35-60
HS 50-14 3TB	50	14	208	273	11,0	35-60



HSM-series*: This refers to a Modular Sprocket. All pitches and corresponding diameters are possible. The various parts for these sprockets are stocked and can be combined to create the ideal sprocket to suit your application.

Virtually all modular sprockets fit our loose hub.

* Mr. Hamminga is the founder of our company in the early 1950s. The naming of some products still refers to Mr. Hamminga; HS (Hamminga System)

ROD DRIVE

RT series

Cast iron



Name	Pitch	Teeth	Cage Ø	Outside Ø	Weight (kg)	Bore Ø
RT 33-12	33	12	110	164	3.9	25-40
RT 42-12	42	12	144	192	7.0	35-60
RT 45-14	14	14	184	254	8.2	35-60
RT 50-10	50	10	144	205	7.0	35-60
RT 50-14	50	14	204	264	11.0	35-60
RT 56-10	56	10	165	230	9.2	35-60

GW series

Cast steel with a PU surface
(Excl. loose cast steel hub*)



Name	Pitch	Teeth	Cage Ø	Width	Bore Ø
GW 32-16	32	16	183	80	Loose hub
GW 35-17	35	17	210	80	Loose hub
GW 36-14	36	14	180	80	Loose hub
GW 36-16	36	16	204	80	Loose hub
GW 40-15	40	15	210	80	Loose hub
GW 45-13	45	13	202	80	Loose hub
GW 50-10	50	10	180	80	Loose hub

GWS series

Cast steel with a PU surface
(Excl. loose cast steel hub*)



Name	Pitch	Teeth	Cage Ø	Width	Bore Ø
GW 32-22 S	32	22	260	60	Loose hub
GW 35-20 S	35	20	260	60	Loose hub
GW 40-18 S	40	18	265	60	Loose hub

ZP series

PU (Excl. loose cast steel hub*)



Name	Pitch	Teeth	Cage Ø	Width	Bore Ø
ZP 32-12	32	12	157	22	Loose hub
ZP 32-14	32	14	178	22	Loose hub
ZP 32-12 W	32	12	157	45	Loose hub

Z series

PU (Excl. loose cast steel hub*)



Name	Pitch	Teeth	Cage Ø	Width	Bore Ø
Z 28-13	28	13	139	30	Loose hub
Z 32-12	32	12	155	30	Loose hub
Z 32-14	32	14	179	30	Loose hub
Z 36-12	36	12	172	30	Loose hub

*Please check sizes and options of the loose hubs with our Sales team.

BELTS DRIVE

N series

Cast iron



Name	Pitch	Teeth	Cage Ø	Outside Ø	Weight (kg)	Bore Ø
N 28-24-12 ST	28	12	200	243	6,6	30-60
N 35-17	35	17	175	215	6,9	30-50
N 35-27	35	27	288	326	13,6	30-50
N 40-10	40	10	115	150	2,0	25-35
N 40-14	40	14	166	215	5,4	25-40
N 40-15	40	15	175	223	6,9	25-40
N 40-16	40	8	194	225	6,9	25-40
N 40-18	40	9	217	252	7,5	25-40
N 50-12	50	12	176	220	5,8	25-50
N 50-12 STH	50	12	178	219	6,8	25-50
N 50-14	50	14	210	258	7,5	25-50
N 50-14 STH	50	14	209	243	8,0	25-50



NM-series: This refers to a Modular Sprocket. All pitches and corresponding diameters are possible. The various parts for these sprockets are stocked and can be combined to create the ideal sprocket to suit your application.

Virtually all modular sprockets fit our loose hub.

ROD/BELT DRIVE COMBINATION

NC series

Cast iron



Name	Pitch	Teeth	Cage Ø	Outside Ø	Weight (kg)	Bore Ø
NC 35-20	35	20	210	252	7,7	35-60
NC 40-18 3TB	40	18	217	265	10,8	35-60
NC 40-18 3TB	40	9	217	265	10,2	35-60
NC 50-12	50	12	178	243	11,0	35-60
NC 50-14	50	14	210	260	9,0	35-60
NC 50-14 V	50	14	210	260	9,0	35-60
NC 50-16 V	50	8	240	300	14,9	35-60



NCM-series: This refers to a Modular Sprocket. All pitches and corresponding diameters are possible. The various parts for these sprockets are stocked and can be combined to create the ideal sprocket to suit your application.

Virtually all modular sprockets fit our loose hub.

Support- and Heavy-duty rollers.....	38
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Waterproof rollers.....	40

SUPPORT- AND HEAVY-DUTY ROLLERS

HS serie

Cast iron body with a rubber surface



Name	Ø	Flange Ø	Support width	Weight (kg)	Fixing
HS 8 R	80	118	50	1.3	M16
HS 8 RZ	80	-	61	1.0	M16
HS 9 R	90	130	50	1.6	M16
HS 9 RZ	90	-	61	1.2	M16
HS 9 RS	90	130	35	1.3	M16
HS 9 RSZ	90	-	43	1.0	M16
HS 9 R (CF)	90	130	54	1.6	M16
HS 9 RH	90	200	59	2.5	M16
HS 10 R	100	140	55	5.0	M16/M20
HS 10 RZ	100	-	67	1.4	M16/M20
HS 11 R	110	148	53	2.6	M16/M20
HS 11 RZ	110	-	61	2.2	M16/M20
HS 11 RS	110	148	42	1.1	M16
HS 14 R	140	180	56	5.5	M16/M20
HS 14 RZ	140	-	67	5.1	M16/M20
HS 18 R	180	248	57	5.5	M16/M20
HS 18 RZ	180	-	67	5.1	M16/M20
HS 21 R	210	240	65	10.4	M20

HS serie

Cast iron



Name	Ø	Flange Ø	Support width	Weight (kg)	Fixing
HS 6	60	100	53	1.2	M16
HS 6 Z	60	-	61	0.9	M16
HS 6 SZ	60	-	43	0.8	M16
HS 8	80	120	52	2.2	M16/M20
HS 8 (CF)	80	120	61	2.0	M16/M20
HS 8 Z	80	-	52	2.2	M16/M20
HS 9 (OPT.)	90	135	63	4.1	M16
HS 9 WBR	90	130	70	4.0	M16/M20
HS 10	100	135	63	4.2	M16/M20
HS 10 Z	100	-	63	4.0	M16/M20
HS 10 H	100	180	50	4.5	M16/M20
HS 11	110	150	54	5.3	M16/M20
HS 11 Z	110	-	67	4.9	M16/M20
HS 15	150	250	60	6.1	M16
HS 15 Z	150	-	67	5.7	M16
HS 18	180	220	50	5.3	M16/M20
HS 18 Z	180	-	61	5.0	M16/M20

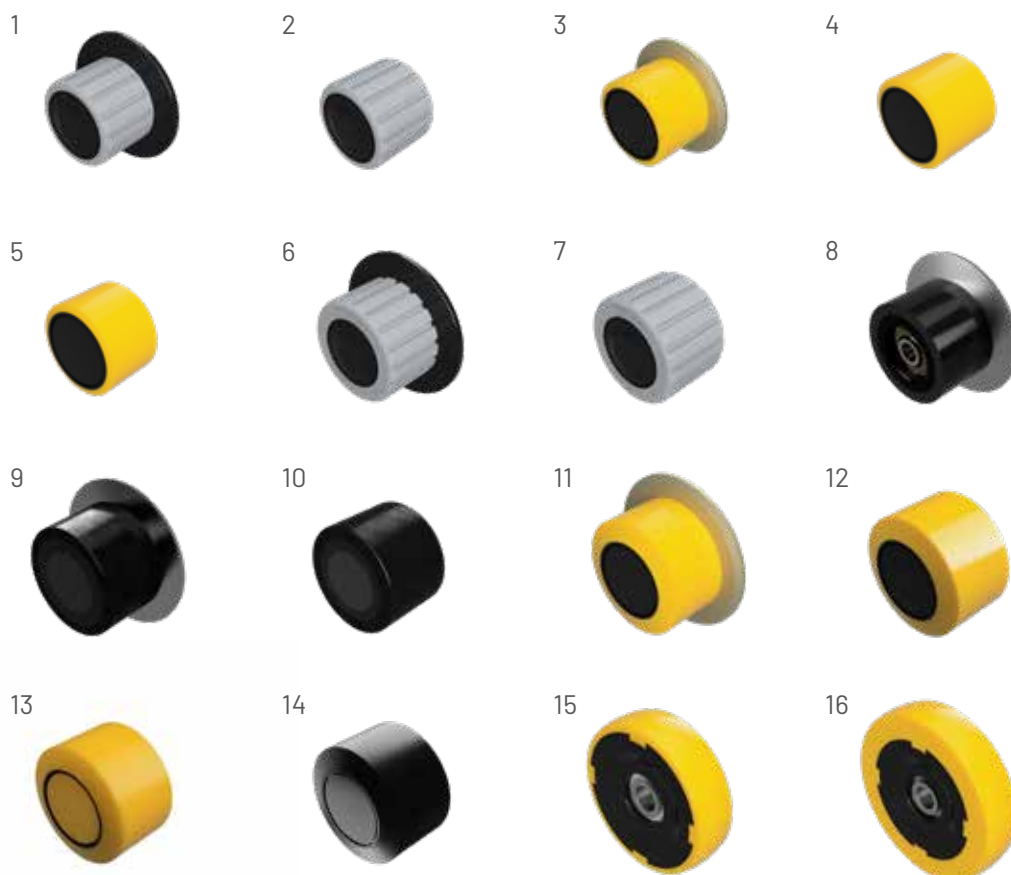
The HS series rollers can be customized to customer requirements. A threaded axle instead of an open bore, or a different seal. For more info more contact us at: sales@broekema.nl



LIGHTWEIGHT ROLLERS

Name	Ø	Flange Ø	Support width	Weight (kg)	Fixing
NPK 75 NF ⁽¹⁾	75	115	61	0,48	M16
NPK 75 Z ⁽²⁾	75	-	61	0,45	M16
Y 75 ⁽³⁾	75	105	55	0,52	M16
Y 75 Z ⁽⁴⁾	75	-	62	0,40	M16
Y 75 SZ ⁽⁵⁾	75	-	50	0,32	M16
NPK 90 NF ⁽⁶⁾	90	130	61	0,61	M16
NPK 90 Z ⁽⁷⁾	90	-	61	0,58	M16
NP 90 SF ⁽⁸⁾	90	130	61	0,78	M16
LL 92,5 R ⁽⁹⁾	92.5	130	68	0,83	M16
LL 92,5 RZ ⁽¹⁰⁾	92.5	-	68	0,53	M16
Y 95 ⁽¹¹⁾	95	130	60	1.02	M16
Y 95 Z ⁽¹²⁾	95	-	55	0,90	M16
NP 95 Y ZB ⁽¹³⁾	95	-	60	0,90	M16
NP 95 B ZB ⁽¹⁴⁾	95	-	60	0,90	M16
Y 100 Z ⁽¹⁵⁾	100	-	27	0,35	M16
Y 123 Z ⁽¹⁶⁾	123	-	27	0,45	M16

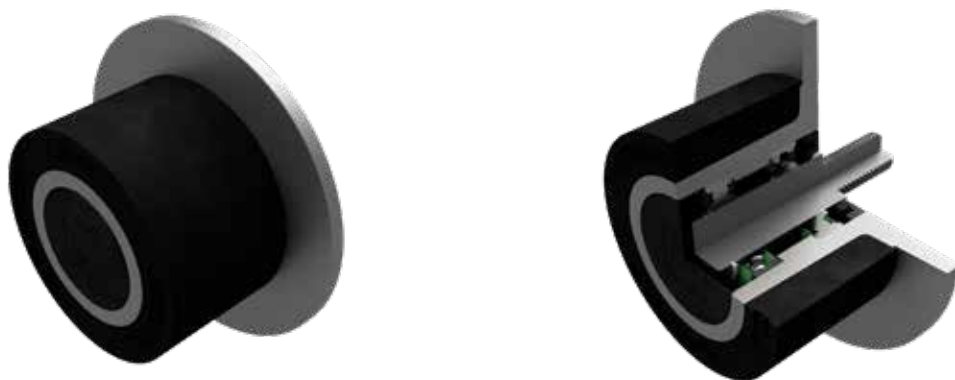
N	Nylon
P	Polyamide
K	Grooved
NF	Nylon Flange
Z	Without flange
Y	Yellow
SZ	Small without flange
B	Black
ZB	Without flange beet-edition (flat back)
LL	Long Life (rubber surface + Polyamide body)
R	Rubber
RZ	Rubber without flange

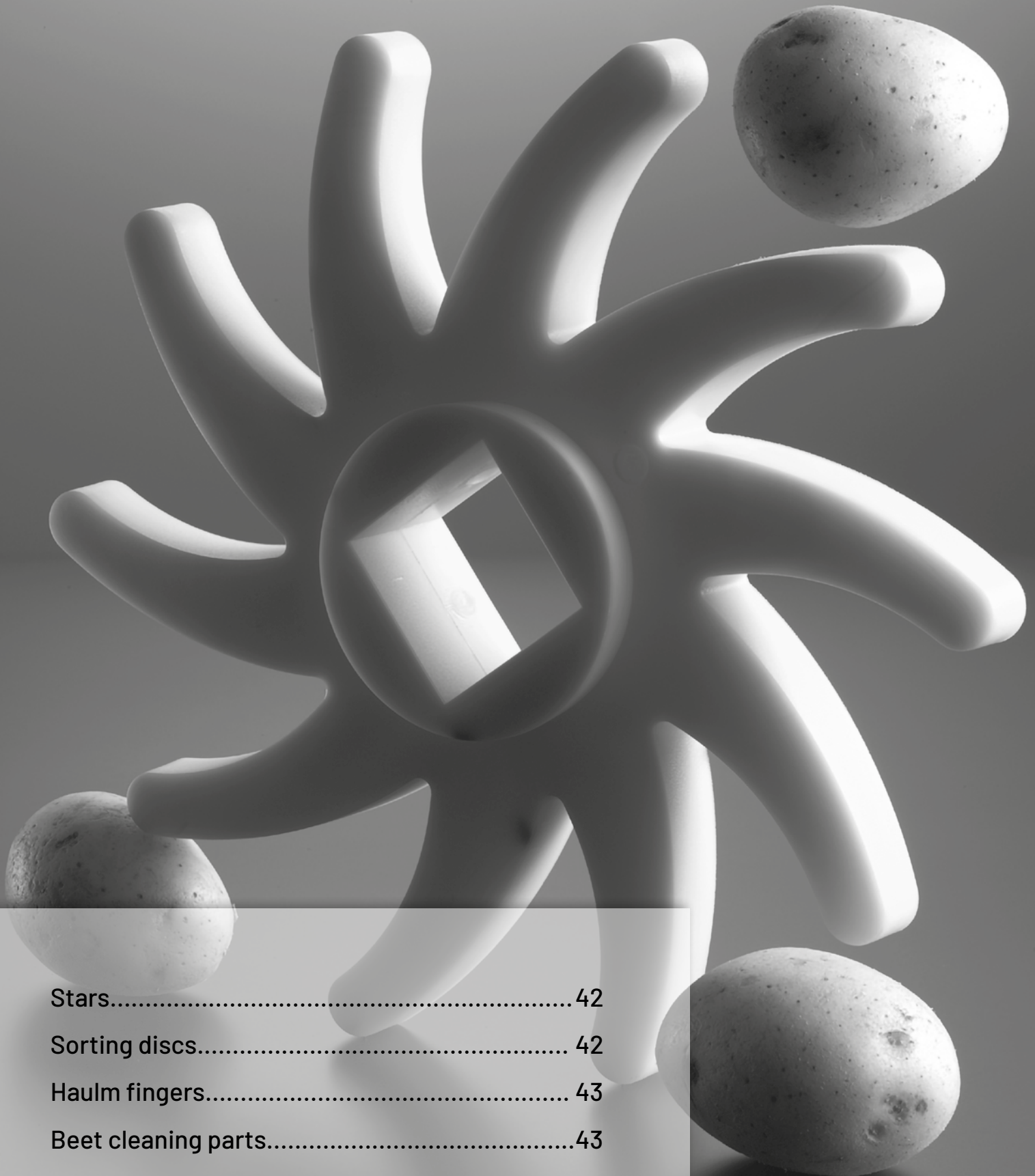


(Do not deploy where the belt or product on the belt changes direction).

WATERPROOF ROLLERS

Applicable to all our HS series support- and return rollers. The materials used for the inside of the roller provide good resistance to water. Best results are achieved by fitting HS rollers with a threaded axle.





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STARS

Name	Ø	Width	Material	Color	Hole
Star - 6 fingers 24x24	162	39mm	Rubber	Black	24 x 24
Star - 6 fingers 29x29	162	39mm	Rubber	Black	29 x 29
Star - 6 fingers 32x32	162	39mm	Rubber	Black	32 x 32
Star - 13 fingers 164	164	32mm	PU	Black	1/4"
Star - 13 fingers 168	168	32mm	PU	Black	30 x 30
Star - 13 fingers 170	170	32mm	PU	Blue	30 x 30
Star - 10 fingers 260	260	40mm	PU	Yellow	40 x 40
Chunky Star - 230	230	60mm	PU	Green	40 x 40



SORTING DISCS



Name	Ø	Width	Material	Color	Hole
Grading disc 16x16	98	20mm	Rubber	Black	16 x 16
Grading disc 19 x 19	98	20mm	Rubber	Black	19 x19
Grading disc 21 x 21	98	20mm	Rubeer	Black	21 x 21
Grading disc 26 x 26	98	20mm	Rubber	Black	26 x 26

HAULM FINGERS

Name	Ø	Length	Color	Material	Fixing
Haulm finger 555-4-68	25	78mm	Black	Rubber	M8
Haulm finger 10799-4-85	24	110mm	Black	Rubber	M8
Haulm finger SA-02-062	23 / 17,5	70mm	Black	Rubber	M8
Push-on PES	22	118mm	Black	Rubber	8mm pin



BEET CLEANING PARTS

Ask Sales for more information, minimum order quantities and different qualities.



ASP FINGERS

Active Side Protection for optimum product friendliness and avoiding side waste.



Pitch 28 – 35

Pitch 40 – 50

www.broekema.nl



CONTACT US!

Do you have any questions, comments or
would you like to place an order? Then please
contact us! We will gladly help you



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